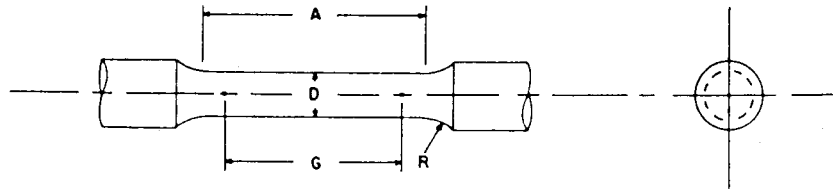


 **E8/E8M – 13a**



Dimensions, mm [in.]

**For Test Specimens with Gauge Length Four times the Diameter [E8]**

|   | Small-Size Specimens Proportional to Standard |                               |                               |                               |                               |
|---|---|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
|   | Standard Specimen                             | Specimen 1                    | Specimen 2                    | Specimen 3                    | Specimen 4                    |
| <i>G</i> —Gauge length                            | 50.0 ± 0.1<br>[2.000 ± 0.005]                 | 36.0 ± 0.1<br>[1.400 ± 0.005] | 24.0 ± 0.1<br>[1.000 ± 0.005] | 16.0 ± 0.1<br>[0.640 ± 0.005] | 10.0 ± 0.1<br>[0.450 ± 0.005] |
| <i>D</i> —Diameter (Note 1)                       | 12.5 ± 0.2<br>[0.500 ± 0.010]                 | 9.0 ± 0.1<br>[0.350 ± 0.007]  | 6.0 ± 0.1<br>[0.250 ± 0.005]  | 4.0 ± 0.1<br>[0.160 ± 0.003]  | 2.5 ± 0.1<br>[0.113 ± 0.002]  |
| <i>R</i> —Radius of fillet, min                   | 10 [0.375]                                    | 8 [0.25]                      | 6 [0.188]                     | 4 [0.156]                     | 2 [0.094]                     |
| <i>A</i> —Length of reduced section, min (Note 2) | 56 [2.25]                                     | 45 [1.75]                     | 30 [1.25]                     | 20 [0.75]                     | 16 [0.625]                    |

Dimensions, mm [in.]

**For Test Specimens with Gauge Length Five times the Diameter [E8M]**

|   | Small-Size Specimens Proportional to Standard |                               |                               |                               |                               |
|---|---|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
|   | Standard Specimen                             | Specimen 1                    | Specimen 2                    | Specimen 3                    | Specimen 4                    |
| <i>G</i> —Gauge length                            | 62.5 ± 0.1<br>[2.500 ± 0.005]                 | 45.0 ± 0.1<br>[1.750 ± 0.005] | 30.0 ± 0.1<br>[1.250 ± 0.005] | 20.0 ± 0.1<br>[0.800 ± 0.005] | 12.5 ± 0.1<br>[0.565 ± 0.005] |
| <i>D</i> —Diameter (Note 1)                       | 12.5 ± 0.2<br>[0.500 ± 0.010]                 | 9.0 ± 0.1<br>[0.350 ± 0.007]  | 6.0 ± 0.1<br>[0.250 ± 0.005]  | 4.0 ± 0.1<br>[0.160 ± 0.003]  | 2.5 ± 0.1<br>[0.113 ± 0.002]  |
| <i>R</i> —Radius of fillet, min                   | 10 [0.375]                                    | 8 [0.25]                      | 6 [0.188]                     | 4 [0.156]                     | 2 [0.094]                     |
| <i>A</i> —Length of reduced section, min (Note 2) | 75 [3.0]                                      | 54 [2.0]                      | 36 [1.4]                      | 24 [1.0]                      | 20 [0.75]                     |

NOTE 1—The reduced section may have a gradual taper from the ends toward the center, with the ends not more than 1 % larger in diameter than the center (controlling dimension).

NOTE 2—If desired, the length of the reduced section may be increased to accommodate an extensometer of any convenient gauge length. Reference marks for the measurement of elongation should, nevertheless, be spaced at the indicated gauge length.

NOTE 3—The gauge length and fillets may be as shown, but the ends may be of any form to fit the holders of the testing machine in such a way that the force shall be axial (see Fig. 9). If the ends are to be held in wedge grips it is desirable, if possible, to make the length of the grip section great enough to allow the specimen to extend into the grips a distance equal to two thirds or more of the length of the grips.

NOTE 4—On the round specimens in Figs. 8 and 9, the gauge lengths are equal to four [E8] or five times [E8M] the nominal diameter. In some product specifications other specimens may be provided for, but unless the 4-to-1 [E8] or 5-to-1 [E8M] ratio is maintained within dimensional tolerances, the elongation values may not be comparable with those obtained from the standard test specimen.

NOTE 5—The use of specimens smaller than 6-mm [0.250-in.] diameter shall be restricted to cases when the material to be tested is of insufficient size to obtain larger specimens or when all parties agree to their use for acceptance testing. Smaller specimens require suitable equipment and greater skill in both machining and testing.

NOTE 6—For inch/pound units only: Five sizes of specimens often used have diameters of approximately 0.505, 0.357, 0.252, 0.160, and 0.113 in., the reason being to permit easy calculations of stress from loads, since the corresponding cross-sectional areas are equal or close to 0.200, 0.100, 0.0500, 0.0200, and 0.0100 in.<sup>2</sup>, respectively. Thus, when the actual diameters agree with these values, the stresses (or strengths) may be computed using the simple multiplying factors 5, 10, 20, 50, and 100, respectively. (The metric equivalents of these five diameters do not result in correspondingly convenient cross-sectional areas and multiplying factors.)

**FIG. 8 Standard 12.5-mm [0.500-in.] Round Tension Test Specimen and Examples of Small-Size Specimens Proportional to the Standard Specimen**