





## Steel

| Fe - Base |            | C     | Si    | Mn   | P     | S      | Cr    | Ni    | Mo    | Cu    | V     | W     | Ti     | Co    | Al    | Nb    |
|-----------|------------|-------|-------|------|-------|--------|-------|-------|-------|-------|-------|-------|--------|-------|-------|-------|
| RM 89004  | 316L       | 0.022 | 0.43  | 1.54 | 0.024 | 0.006  | 18.05 | 11.50 | 2.08  | 0.15  | -     | -     | -      | -     | -     | 0.013 |
| RM 89007  | X3CrNi13-4 | 0.01  | 0.42  | 0.67 | 0.019 | 0.002  | 13.12 | 3.28  | 0.48  | 0.225 | -     | -     | -      | -     | -     | -     |
| RM 89009  | St52       | 0.057 | 0.856 | 1.51 | 0.014 | 0.009  | 0.024 | 0.006 | 0.007 | 0.063 | -     | -     | -      | -     | -     | -     |
| RM 89013  | 308        | 0.022 | 0.50  | 2.98 | 0.028 | 0.008  | 20.51 | 9.69  | 0.14  | 0.27  | -     | -     | -      | -     | -     | 0.019 |
| RM 89014  | AISI430    | 0.001 | 0.34  | 0.43 | 0.018 | 0.009  | 16.88 | 0.24  | 0.022 | -     | -     | -     | -      | -     | -     | -     |
| RM 89015  | 310        | 0.105 | 0.40  | 1.53 | 0.017 | 0.001  | 27.30 | 21.08 | 0.08  | 0.062 | -     | -     | -      | -     | -     | 0.035 |
| RM 89016  | 347        | 0.044 | 0.38  | 2.01 | 0.021 | 0.007  | 19.10 | 9.76  | 0.121 | 0.106 | -     | -     | -      | -     | -     | 0.89  |
| RM 90001  | 304        | 0.064 | 0.33  | 1.09 | 0.033 | 0.004  | 18.53 | 7.81  | 0.15  | -     | -     | -     | -      | -     | -     | -     |
| S-101     | -          | 0.277 | 0.20  | 1.14 | 0.024 | 0.026  | 0.19  | 0.10  | 0.033 | 0.078 | -     | -     | -      | -     | 0.026 | -     |
| S-102     | 3SP        | 0.18  | 0.29  | 0.65 | 0.015 | 0.009  | 0.03  | 0.06  | 0.015 | 0.07  | -     | -     | -      | -     | -     | -     |
| S-103     | -          | 0.034 | 0.10  | 0.22 | 0.045 | 0.052  | 3.44  | 0.52  | 0.53  | 0.40  | -     | -     | -      | -     | -     | -     |
| S-104     | 5SP        | 0.28  | 0.21  | 0.74 | 0.022 | 0.028  | 0.17  | 0.17  | 0.02  | 0.22  | -     | -     | -      | -     | 0.13  | -     |
| S-105     | -          | 0.37  | 1.80  | 0.81 | 0.032 | 0.017  | 24.19 | 18.91 | 0.24  | 0.28  | -     | -     | -      | 0.11  | -     | -     |
| S-106     | WS140      | 0.67  | 0.75  | 0.80 | 0.018 | 0.012  | 2.18  | 0.32  | 0.32  | 0.11  | -     | -     | -      | -     | 0.20  | -     |
| S-107     | -          | 1.10  | 0.32  | 0.50 | 0.01  | 0.005  | 1.53  | 0.18  | -     | 0.08  | -     | -     | -      | -     | -     | -     |
| S-108     | -          | 0.51  | 0.33  | 0.82 | 0.018 | 0.008  | 0.95  | 0.016 | 0.21  | 0.02  | -     | -     | -      | -     | -     | -     |
| S-109     | -          | 0.31  | 0.22  | 0.55 | 0.021 | 0.024  | 0.21  | 0.20  | 0.011 | 0.20  | -     | -     | -      | -     | 0.06  | -     |
| S-110     | -          | 0.68  | 0.98  | 0.35 | 0.011 | 0.024  | 0.14  | 1.29  | 0.032 | 0.43  | 0.019 | -     | -      | 0.023 | 0.083 | -     |
| S-111     | -          | 0.34  | 0.29  | 0.71 | 0.043 | 0.040  | 0.23  | 0.24  | 0.007 | 0.25  | -     | -     | -      | -     | 0.063 | -     |
| S-112     | -          | 0.22  | 0.48  | 0.82 | 0.045 | 0.036  | 0.26  | 0.30  | 0.19  | 0.18  | -     | -     | -      | 0.025 | -     | -     |
| S-113     | Mo40       | 0.44  | 0.31  | 0.70 | 0.017 | 0.013  | 1.03  | 0.050 | 0.20  | 0.080 | -     | -     | -      | -     | 0.070 | -     |
| S-114     | -          | 0.024 | 0.48  | 1.10 | 0.034 | 0.020  | 21.56 | 6.94  | 0.107 | 0.026 | -     | -     | -      | -     | -     | -     |
| S-115     | -          | 0.93  | 0.26  | 0.46 | 0.025 | 0.017  | 2.12  | 4.03  | 0.01  | 0.075 | -     | -     | -      | -     | 0.077 | -     |
| S-116     | -          | 0.71  | 0.14  | 0.6  | 0.016 | 0.01   | 0.49  | 0.3   | -     | 0.25  | -     | -     | -      | -     | 0.055 | -     |
| S-117     | -          | 0.26  | 0.16  | 0.4  | 0.012 | 0.024  | 0.44  | 0.16  | 0.04  | 0.13  | -     | -     | -      | -     | 0.02  | -     |
| S-118     | -          | 0.03  | 0.32  | 0.54 | 0.023 | 0.013  | 10.7  | 3.9   | 0.31  | -     | -     | -     | -      | -     | -     | -     |
| S-119     | 12CrMo     | 0.15  | 0.47  | 0.66 | 0.023 | 0.015  | 10.6  | 0.42  | 0.55  | -     | 0.16  | -     | -      | -     | -     | 0.15  |
| S-120     | -          | 0.43  | 0.24  | 0.81 | 0.022 | 0.018  | 1.06  | 0.081 | 0.063 | 0.1   | 0.16  | -     | -      | -     | 0.046 | -     |
| S-121     | -          | 0.73  | 0.41  | 0.8  | 0.027 | 0.12   | 0.27  | 0.45  | 0.14  | 0.21  | 0.1   | 0.11  | 0.031  | -     | 0.035 | -     |
| S-122     | -          | 0.26  | 0.46  | 1.59 | 0.074 | 0.014  | 0.21  | 0.035 | -     | 0.037 | -     | -     | -      | -     | -     | 0.03  |
| S-123     | -          | 0.2   | 0.18  | 0.61 | 0.038 | 0.029  | 0.18  | 0.17  | -     | 0.2   | -     | -     | -      | -     | 0.16  | -     |
| S-125     | 5SP        | 0.26  | 0.18  | 0.59 | 0.05  | 0.047  | 0.19  | 0.21  | 0.01  | 0.29  | -     | -     | -      | -     | 0.015 | -     |
| S-126     | 5SP        | 0.3   | 0.26  | 0.71 | 0.043 | 0.035  | 0.025 | 0.037 | -     | 0.045 | -     | -     | -      | -     | 0.055 | -     |
| S-127     | -          | 1.47  | 0.59  | 1.0  | 0.039 | 0.036  | 1.1   | 1.03  | 0.38  | 0.18  | -     | 0.17  | 0.08   | -     | 0.040 | -     |
| S-128     | -          | 0.042 | 0.59  | 1.27 | 0.037 | 0.01   | 17    | 10.85 | 2.12  | -     | -     | -     | 0.16   | -     | -     | -     |
| S-129     | -          | 0.29  | 0.39  | 1.38 | 0.065 | 0.015  | 0.23  | 0.04  | -     | 0.026 | -     | -     | -      | -     | -     | 0.056 |
| S-130     | -          | 0.036 | 0.25  | 0.63 | 0.014 | 0.008  | 14.3  | 6.05  | -     | 0.02  | -     | -     | -      | -     | -     | -     |
| S-131     | -          | 0.40  | 1.33  | 1.6  | 0.025 | 0.009  | 1.6   | 1.47  | 0.24  | 0.21  | 0.023 | 0.057 | 0.018  | 0.009 | 0.03  | -     |
| S-132     | -          | 0.73  | 1     | 0.47 | 0.053 | 0.018  | 0.7   | 0.4   | 0.29  | 0.41  | -     | -     | -      | 0.11  | 0.014 | -     |
| S-133     | -          | 0.11  | 2.5   | 1.95 | 0.03  | 0.006  | 24.9  | 19.5  | -     | 0.11  | 0.09  | -     | -      | 0.11  | -     | -     |
| S-134     | -          | 0.18  | 1.1   | 0.95 | 0.077 | 0.055  | 0.95  | 1.95  | 0.87  | 0.22  | 0.26  | -     | 0.13   | -     | 0.085 | 0.1   |
| S-135     | -          | 0.27  | 0.19  | 0.23 | 0.04  | 0.042  | 0.20  | 0.20  | 0.065 | 0.23  | -     | -     | -      | -     | 0.055 | -     |
| S-136     | -          | 0.006 | 0.02  | 0.15 | 0.009 | 0.005  | 0.01  | 0.008 | 0.002 | 0.008 | -     | -     | 0.06   | -     | 0.053 | -     |
| S-137     | -          | 0.18  | 0.45  | 0.40 | 0.015 | 0.033  | 0.15  | 0.1   | 0.08  | 0.067 | 0.06  | -     | 0.008  | -     | 0.013 | 0.063 |
| S-138     | -          | 0.21  | 0.17  | 0.39 | 0.02  | 0.018  | 0.43  | -     | -     | 0.42  | 0.025 | 0.05  | 0.0015 | -     | 0.015 | 0.065 |
| S-139     | -          | 0.14  | 0.02  | 0.05 | 0.007 | 0.0045 | 0.015 | 0.14  | 0.003 | 0.004 | 0.05  | 0.05  | 0.033  | -     | 0.035 | -     |
| S-140     | -          | 0.26  | 0.45  | 0.35 | 0.024 | 0.015  | 0.08  | 0.042 | 0.27  | 0.085 | -     | -     | -      | -     | -     | -     |
| S-141     | 5SP        | 0.26  | 0.25  | 0.56 | 0.048 | 0.038  | 0.19  | 0.19  | -     | 0.23  | -     | -     | -      | -     | -     | -     |
| S-142     | 5SP        | 0.29  | 0.31  | 0.62 | 0.048 | 0.048  | 0.19  | 0.18  | -     | 0.19  | -     | -     | -      | -     | -     | -     |

| ۳ از ۳               | شماره صفحه | مرکز پژوهش متالورژی رازی (سهامی خاص) |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
|----------------------|------------|--------------------------------------|------|-------|-------|-------|-------|--------|-------|-------|-------|-------|-------|-------|-------|----|
| <b>High-Mn steel</b> |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| Fe - Base            |            | C                                    | Si   | Mn    | P     | S     | Cr    | Ni     | Mo    | Cu    | V     | W     | Ti    | Co    | Al    | Nb |
| High Mn-12           |            | 1.30                                 | 0.66 | 11.32 | 0.050 | 0.006 | 1.38  | 0.49   | 0.48  | 1.42  | -     | -     | -     | -     | -     | -  |
| High Mn-13           |            | 1.20                                 | 0.52 | 13.10 | 0.055 | 0.013 | 2.03  | 0.35   | 0.34  | -     | -     | -     | -     | -     | -     | -  |
| <b>Cast Iron</b>     |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| <b>Ductile Iron</b>  |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| Fe - Base            | C          | Si                                   | Mn   | P     | S     | Cr    | Ni    | Mo     | Cu    | V     | Ti    | Co    | Al    | Sn    | Mg    | Nb |
| D-101                | 3.45       | 2.70                                 | 0.54 | 0.025 | 0.004 | 0.97  | 0.46  | 0.002  | 0.016 | 0.02  | 0.017 | 0.023 | 0.027 | 0.016 | 0.037 | -  |
| D-102                | 3.00       | 1.48                                 | 0.36 | 0.026 | 0.002 | 0.04  | 0.97  | 0.01   | 0.91  | 0.65  | 0.01  | 0.02  | 0.005 | 0.02  | 0.05  | -  |
| D-103                | 3.13       | 1.74                                 | 0.13 | 0.02  | 0.002 | 0.89  | 1.33  | 0.0064 | 0.008 | 0.015 | 0.01  | 0.02  | 0.007 | 0.017 | 0.09  | -  |
| D-104                | 3.60       | 2.52                                 | 0.55 | 0.03  | 0.003 | 0.10  | 0.98  | 0.004  | 0.006 | 0.75  | 0.018 | 0.022 | 0.03  | 0.016 | 0.082 | -  |
| D-105                | 3.40       | 1.81                                 | 0.25 | 0.026 | 0.005 | 0.92  | 0.73  | 0.002  | 0.13  | 0.19  | 0.14  | 0.024 | 0.02  | 0.016 | 0.047 | -  |
| D-106                | 3.42       | 2.04                                 | 0.23 | 0.038 | 0.011 | 0.99  | 0.82  | 0.005  | 0.087 | 0.17  | 0.045 | 0.023 | 0.044 | 0.16  | 0.057 | -  |
| D-107                | 3.74       | 1.61                                 | 0.32 | 0.011 | 0.010 | 0.75  | 0.035 | 0.002  | 0.047 | -     | -     | -     | -     | -     | 0.040 | -  |
| D-108                | 3.65       | 2.66                                 | 0.22 | 0.01  | 0.01  | 0.056 | 0.045 | -      | 0.1   | 0.57  | -     | -     | -     | -     | 0.052 | -  |
| D-109                | 3.35       | 2.52                                 | 0.42 | 0.015 | 0.001 | 0.25  | -     | -      | 0.20  | 0.76  | -     | -     | 0.019 | 0.07  | 0.04  | -  |
| <b>High-Cr Iron</b>  |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| Fe - Base            | C          | Si                                   | Mn   | P     | S     | Cr    | Ni    | Mo     | Cu    | V     |       |       |       |       |       |    |
| High Cr 8            | 2.05       | 1.30                                 | 0.84 | 0.034 | 0.046 | 7.21  | 0.24  | -      | 0.2   | 0.43  |       |       |       |       |       |    |
| High Cr 17           | 2.25       | 0.75                                 | 0.54 | 0.023 | 0.049 | 16.93 | 0.16  | 1.46   | 0.168 | -     |       |       |       |       |       |    |
| High Cr 25           | 2.65       | 1.64                                 | 0.61 | 0.026 | 0.026 | 25.57 | 0.19  | 0.11   | 0.12  | 0.07  |       |       |       |       |       |    |
| <b>Gray Iron</b>     |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| Fe - Base            | C          | Si                                   | Mn   | P     | S     | Cr    | Ni    | Mo     | Cu    | V     | W     | Ti    | Co    | Al    | Sn    | Nb |
| GR-101               | 3.15       | 1.56                                 | 0.70 | 0.18  | 0.12  | 0.11  | 0.44  | 0.095  | 0.18  | 0.52  | -     | 0.047 | 0.021 | -     | 0.096 | -  |
| GR-102               | 3.58       | 1.82                                 | 0.17 | 0.095 | 0.1   | 0.49  | 1.12  | 0.17   | 0.018 | 0.55  | -     | -     | -     | -     | 0.011 | -  |
| GR-103               | 3.34       | 2.27                                 | 0.38 | 0.39  | 0.067 | 0.45  | -     | -      | 0.037 | 0.55  | -     | -     | 0.020 | -     | -     | -  |
| GR-104               | 2.95       | 1.61                                 | 0.85 | 0.21  | 0.022 | 0.26  | -     | -      | 0.027 | 0.59  | -     | -     | 0.018 | -     | -     | -  |
| GR-105               | 1.90       | 1.96                                 | 1.33 | 0.026 | 0.025 | 1.15  | 0.40  | -      | 0.12  | 0.15  | -     | -     | -     | -     | -     | -  |
| GR-106               | 3.65       | 1.39                                 | 0.4  | 0.053 | 0.023 | 0.073 | 0.083 | -      | 0.24  | 0.4   | -     | -     | -     | -     | -     | -  |
| GR-107               | 3.18       | 2.59                                 | 0.87 | 0.37  | 0.065 | 0.46  | 0.18  | -      | 0.22  | 0.48  | -     | -     | -     | -     | -     | -  |
| GR-108               | 3.9        | 1.67                                 | 0.36 | 0.063 | 0.11  | 0.11  | 0.15  | -      | 0.29  | -     | -     | -     | -     | -     | -     | -  |
| GR-109               | 3.45       | 1.81                                 | 0.25 | 0.073 | 0.083 | 0.43  | 1.14  | 0.17   | 0.06  | 0.58  | -     | -     | 0.028 | 0.033 | 0.085 | -  |
| GR-110               | 3.35       | 2.37                                 | 0.8  | 0.03  | 0.071 | 0.1   | -     | -      | 0.48  | 0.73  | -     | -     | -     | 0.02  | 0.045 | -  |
| GR-111               | 3.47       | 1.78                                 | 0.67 | 0.055 | 0.069 | 0.16  | -     | -      | 0.24  | 0.48  | -     | -     | -     | 0.01  | 0.07  | -  |
| GR-112               | 3.08       | 2.37                                 | 0.81 | 0.025 | 0.057 | 0.1   | -     | -      | 0.48  | 0.64  | -     | -     | -     | 0.005 | -     | -  |
| GR-113               | 3.2        | 1.15                                 | 0.61 | 0.035 | 0.035 | 0.60  | 2.1   | 0.44   | 0.33  | 0.37  | -     | -     | -     | -     | 0.15  | -  |
| GR-114               | 3.2        | 2.1                                  | 0.42 | 0.025 | 0.022 | 0.047 | 0.058 | -      | 0.32  | 0.44  | -     | -     | -     | -     | -     | -  |
| GR-115               | 3.43       | 2.15                                 | 0.44 | 0.07  | 0.06  | 0.08  | -     | -      | -     | 0.66  | -     | -     | -     | 0.01  | -     | -  |
| GR-116               | 3.27       | 2.00                                 | 0.76 | 0.36  | 0.063 | 0.38  | 0.19  | 0.09   | 0.095 | 0.5   | -     | -     | -     | 0.005 | 0.03  | -  |
| <b>Ni hard</b>       |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| Fe - Base            | C          | Si                                   | Mn   | P     | S     | Cr    | Ni    | Mo     | Cu    | V     | W     | Ti    | Co    | Al    | Sn    | Nb |
| Ni hard 4            | 3.35       | 0.66                                 | 0.98 | 0.039 | 0.016 | 10.76 | 6.94  | 1.21   | 0.128 | 0.054 | -     | -     | 0.11  | -     | -     | -  |
| <b>Ni-Resist</b>     |            |                                      |      |       |       |       |       |        |       |       |       |       |       |       |       |    |
| Fe - Base            | C          | Si                                   | Mn   | P     | S     | Cr    | Ni    | Mo     | Cu    | V     | W     | Ti    | Co    | Al    | Sn    | Nb |
| Ni-Resist            | 2.08       | 2.18                                 | 0.98 | 0.023 | 0.030 | 1.10  | 13.52 | 0.023  | 4.23  | -     | -     | -     | -     | -     | -     | -  |

همچنین لازم بذکر است در مرکز پژوهش متالورژی رازی امکان تولید نمونه‌های استاندارد بر اساس مشخصات و ترکیب شیمیایی درخواستی امکان پذیر می‌باشد.